








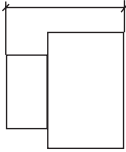
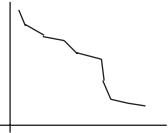




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## Manual Motor Starters



Thermal Overload Release Setting Range A	Ratings AC3 at		Magnetic short circuit trip A	Type	Pack	Weight
	400V kW	690V kW			pcs.	kg/pc.
0,1 - 0,16	0,02	0,06	1,92	MU25A-0,16	2	0,25
0,16 - 0,25	0,06	0,12	3,0	MU25A-0,25	2	0,25
0,25 - 0,4	0,09	0,18	4,8	MU25A-0,4	2	0,25
0,4 - 0,63	0,12	0,25	7,6	MU25A-0,63	2	0,25
0,63 - 1	0,25	0,55	12,0	MU25A-1	2	0,25
1 - 1,6	0,55	1,1	19,2	MU25A-1,6	2	0,25
1,6 - 2,5	0,75	1,5	30	MU25A-2,5	2	0,25
2,5 - 4	1,5	3	48	MU25A-4	2	0,25
4 - 6,3	2,5	4	75,6	MU25A-6,3	2	0,25
6,3 - 10	4	7,5	120	MU25A-10	2	0,25
10 - 16	7,5	11	192	MU25A-16	2	0,25
16 - 20	9	12	240	MU25A-20	2	0,25
20 - 25	12,5	22	300	MU25A-25	2	0,25
25 - 32	15		384	MU25A-32	2	0,25

## Auxiliary Contact Blocks, for side mounting, max. 2 pieces



Contacts			Rated Operational Current			Type	Pack	Weight
NO	NC	EM <sup>1)</sup>	AC15 230V A	400V A	AC1 500V A		pcs.	kg/pc.
1	-	-	3,5	2	6	MU25A-PS10	10	0,03
-	1	-	3,5	2	6	MU25A-PS01	10	0,03
2	-	-	3,5	2	6	MU25A-PS20	10	0,03
1	1	-	3,5	2	6	MU25A-PS11	10	0,03
-	2	-	3,5	2	6	MU25A-PS02	10	0,03
-	1	1	3,5	2	6	MU25A-PV11	10	0,03
-	-	2	3,5	2	6	MU25A-PV20	10	0,03

## Transverse Auxiliary Contact Block, max. 1 piece



Contacts			Rated Operational Current			Type	Pack	Weight
NO	NC	EM <sup>1)</sup>	AC15 230V A	400V A	AC1 230V A		pcs.	kg/pc.
1	1	-	1		5	MU25A-PA11	10	0,02

## Auxiliary Contact Blocks for mounting under the cover, max. 1 piece



Contacts			Rated Operational Current			Type	Pack	Weight
NO	NC	EM <sup>1)</sup>	AC15 230V A	400V A	AC1 500V A		pcs.	kg/pc.
1	1	-	3,5	2	6	MU25A-PE11	10	0,02

## Trip Alarm Auxiliary Switch for mounting under the cover, max. 1 piece



Contacts			Rated Operational Current			Type	Pack	Weight
NO	NC	EM <sup>1)</sup>	AC15 230V A	400V A	AC1 500V A		pcs.	kg/pc.
1	-	-	3,5	2	6	MU25A-PM10	10	0,02
-	1	-	3,5	2	6	MU25A-PM01	10	0,02

1) early make

## Shunt Release for mounting under the cover



Rated Control Voltage and Frequency V	Power Consumption		Type	Pack pcs.	Weight kg/pc.
	VA	W			
24V 50/60Hz	2,7	1,8	<b>MU25A-A24</b>	10	0,06
110V 50Hz, 110-120V 60Hz	2,7	1,8	<b>MU25A-A110</b>	10	0,06
220-230V 50Hz, 240V 60Hz	2,7	1,8	<b>MU25A-A230</b>	10	0,06
380-415V 50Hz, 440V 60Hz	2,7	1,8	<b>MU25A-A400</b>	10	0,06

## Under-voltage Release for mounting under the cover



Rated Control Voltage and Frequency V	Power Consumption		Type	Pack pcs.	Weight kg/pc.
	VA	W			
24V 50/60Hz	2,7	1,8	<b>MU25A-U24</b>	10	0,06
110V 50Hz, 110-120V 60Hz	2,7	1,8	<b>MU25A-U110</b>	10	0,06
220-230V 50Hz, 240V 60Hz	2,7	1,8	<b>MU25A-U230</b>	10	0,06
380-415V 50Hz, 440V 60Hz	2,7	1,8	<b>MU25A-U400</b>	10	0,06

## Accessories



Description	Specification	Type	Pack pcs.	Weight kg/pc.
<b>Busbar Connector Fully Isolated, U<sub>i</sub> 690V, I<sub>u</sub> 63A</b>				
Busbar	For 2 units 3-pole, 99mm long	<b>MU25A-D99</b>	10	0,036
Busbar	For 3 units 3-pole, 154mm long	<b>MU25A-D154</b>	10	0,060
Busbar	For 4 units 3-pole, 208mm long	<b>MU25A-D208</b>	10	0,084
Busbar	For 5 units 3-pole, 262mm long	<b>MU25A-D262</b>	10	0,107
Supply Block Protection Cover	3-pole for use with busbar connector for unused busbar terminations	<b>MU25A-DB</b> <b>MU25A-BS</b>	10 10	0,034 0,003
Spacing piece ½TE	for ambient temperature >40°C	<b>P730</b>	10	0,013
Current Limiter	For increasing the fault breaking capacity of single unit or group back-up to 50kA at 3~415V, above setting range 6,3-10A U <sub>i</sub> = 690V, I <sub>u</sub> = 32A	<b>MU25A-ID50</b>	1	0,172
Starter Carrier	For snap-on mounting contactor and manual motor starter on 35mm DIN-rail acc. DIN EN 50022	<b>MU25A-PL54</b>	1	0,06



<b>Enclosures</b>				
Moulded Enclosure	Protection to IP55	<b>MU25A-O55</b>	1	0,24
Moulded Front Plate	Protection to IP55	<b>MU25A-C55</b>	1	0,16
Locking Bracket	Suitable for 3 padlocks in "OFF"-position, stirrup diameter of the padlock max. 8 mm	<b>MU25A-Z</b>	1	0,10



Stop Button	Mushroom head	<b>MU25A-NAT</b>	1	0,04
Emergency Stop Button	latch, release by turning	<b>MU25A-NAV</b>	1	0,04
Emergency Stop Button	latch, release by key	<b>MU25A-NAS</b>	1	0,04



Indicator	green, for 220-240V~/=	<b>MU25A-SG230</b>	10	0,01
Indicator	red, for 220-240V~/=	<b>MU25A-SR230</b>	10	0,01
Indicator	white, for 220-240V~/=	<b>MU25A-SW230</b>	10	0,01

Indicator	green, for 380-440V~/=	<b>MU25A-SG400</b>	10	0,01
Indicator	red, for 380-440V~/=	<b>MU25A-SR400</b>	10	0,01
Indicator	white, for 380-440V~/=	<b>MU25A-SW400</b>	10	0,01



Neutral Conductor Block	for mounting in enclosure and front plate Wiring cross section 0,75 - 2,5mm <sup>2</sup>	<b>MU25A-NL</b>	10	0,01
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Moulded Enclosure for 5-pole CEE-plug	Protection to IP54 with phase changing	<b>MU25A-GC1</b>	1	0,40
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# Manual Motor Starters

Data according to IEC 947, IEC 204, EN 60947, EN 60204, VDE 0660, VDE 0113

Type	MU25A					
<b>Main Contacts</b>						
<b>Rated insulation voltage <math>U_i</math></b>	V~ <sup>1)</sup>	690				
Rated operational current $I_e$ (= $I_{th}$ ) open, at 50°C	A	25				
<b>Mechanical life</b>						
<b>Contact life at <math>I_e</math> /AC3</b>	S x 10 <sup>6</sup> S x 10 <sup>6</sup>	0,1 0,1				
<b>Rated ultimate short-circuit breaking capacity <math>I_{cu}</math></b>						
Values for open unit, when incoming supply on upper terminals						
Setting range			220-240V AC	380-415V AC	500V AC	660-690V AC
	to 1A	kA	100	100	100	100
	1 - 1,6A	kA	100	100	100	100
	1,6 - 2,5A	kA	100	100	3	2,5
	2,5 - 4A	kA	100	100	3	2,5
	4 - 6,3A	kA	100	100	3	2,5
	6,3 - 10A	kA	100	6/50 <sup>2)</sup>	3	2,5
	10 - 16A	kA	10/100 <sup>2)</sup>	6/50 <sup>2)</sup>	2,5	2
	16 - 20A	kA	10/100 <sup>2)</sup>	6/50 <sup>2)</sup>	2,5	2
	20 - 25A	kA	10/100 <sup>2)</sup>	6/50 <sup>2)</sup>	2,5	2
	25 - 32A	kA	10/100 <sup>2)</sup>	6/50 <sup>2)</sup>	2,5	2
<b>Short circuit protection</b>						
Setting range			220-240V AC	380-415V AC	500V AC	660-690V AC
	to 1A	A	-	-	-	-
	1 - 1,6A	A	-	-	-	-
	1,6 - 2,5A	A	-	-	25	20
Fuse gL(gG) only necessary if the short circuit current could be greater than the rated ultimate short-circuit breaking capacity	2,5 - 4A	A	-	-	35	25
	4 - 6,3A	A	-	-	50	35
	6,3 - 10A	A	-	80	50	35
	10 - 16A	A	80	80	63	35
	16 - 20A	A	80	80	63	50
	20 - 25A	A	80	80	63	50
	25 - 32A	A	80	80	63	50
<b>Maximum ambient temperature</b>						
Operation	open	°C	-25 to +55			
	enclosed	°C	-25 to +40			
Temperature compensation		°C	-20 to +55			
<b>Power loss</b>						
at rated current, warm condition		W	6 - 8			
<b>Auxiliary Contacts</b>						
<b>Rated insulation voltage <math>U_i</math></b>	V~	500				
<b>Thermal rated current <math>I_{th}</math> up to 500V</b>	50°C	A	6			
<b>Utilization category AC15</b>						
Rated operational current $I_e$	220-240V	A	3,5			
	380-415V	A	2			
	500V	A	1			
<b>Short circuit protection</b>						
max. fuse size	gL (gG)	A	6			
<b>Cable cross-section</b>						
Main connector	solid or stranded	mm <sup>2</sup>	0,75 - 4			
	flexible	mm <sup>2</sup>	0,75 - 2,5			
	flexible with multicore cable end	mm <sup>2</sup>	0,75 - 2,5			
Cables per clamp			2			
Auxiliary connector	solid or stranded	mm <sup>2</sup>	0,75 - 2,5			
	flexible	mm <sup>2</sup>	0,75 - 1,5			
	flexible with multicore cable end	mm <sup>2</sup>	0,75 - 1,5			
Cables per clamp			2			
<b>Resistance to shock according to IEC 68-2-27</b>						
Operation		g / ms	4 / 11			
Solidity		g / ms	30 / 18			

1) Suitable for: earthed-neutral systems, overvoltage category I to III, pollution degree 3 (standard-industry): Uimp = 6kV.

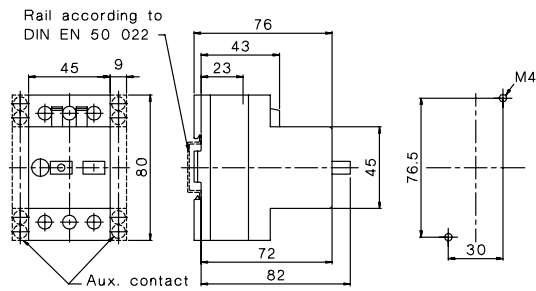
2) with current limiter MBS25-ID50 up to 415V AC

# Manual Motor Starters

## Dimensions

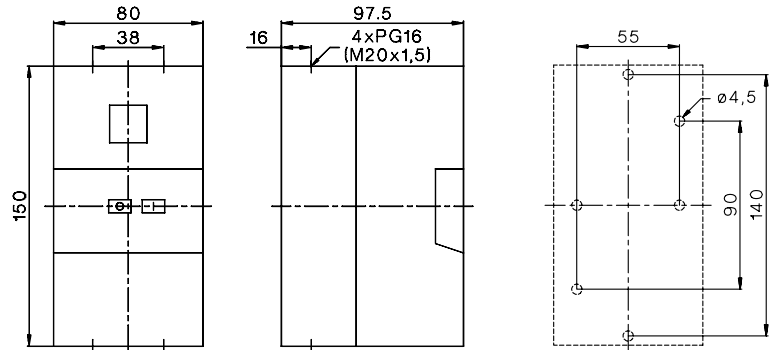
### Manual Motor Starter

#### MU25A



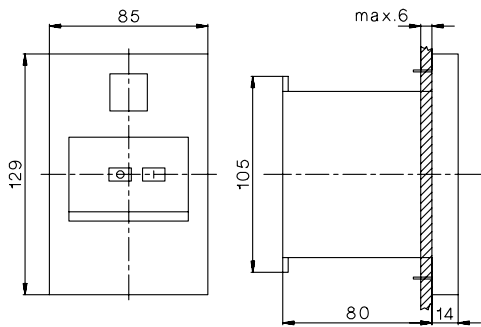
### Moulded Enclosure

#### MU25A-O55



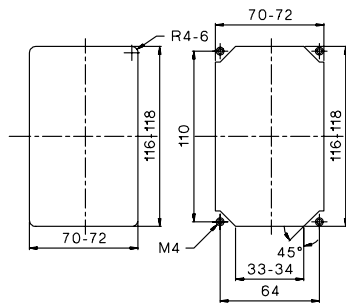
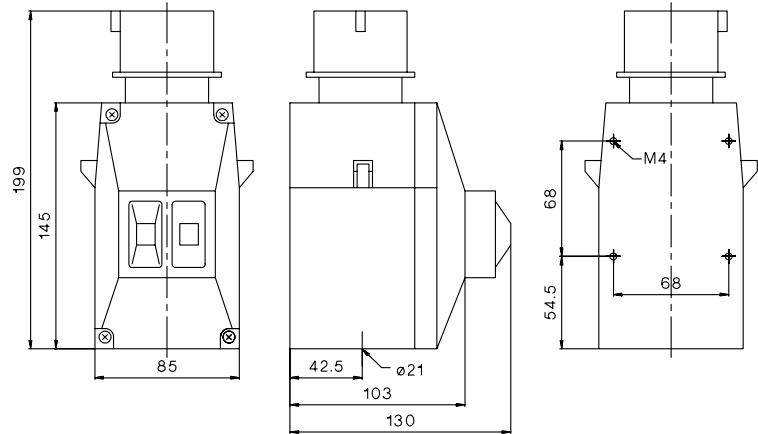
### Moulded Front Plate

#### MU25A-C55



### Moulded Enclosure for 5-pole CEE-plug

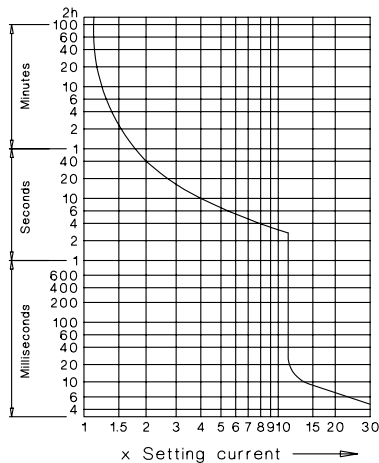
#### MU25A-GC1



Mounting  
with clamps

with screws

## Tripping Characteristic



Average value of typical tolerance  
curves from cold condition

## Temperature Compensation

In case of higher ambient temperature use the following formula:  
(Ambient temperature - 20) x 0,3 = correction factor in % of the  
full load motor current

Example: Ambient temperature 60°C, full load motor current 5A  
(60 - 20) x 0,3 = 12%  
Setting value: 5A + 12% = 5,6A